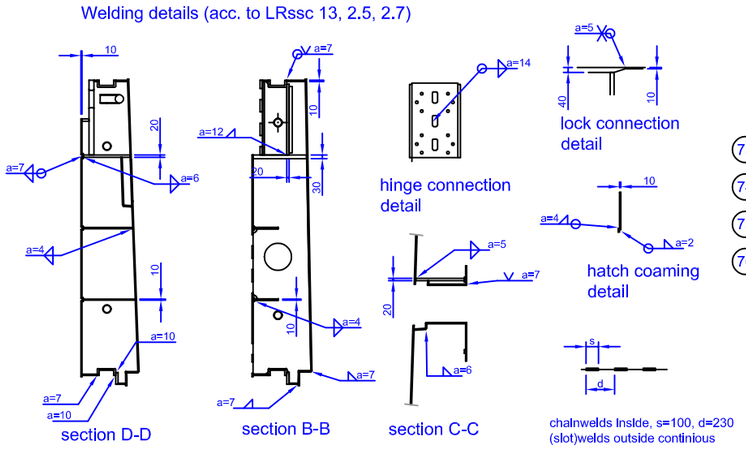
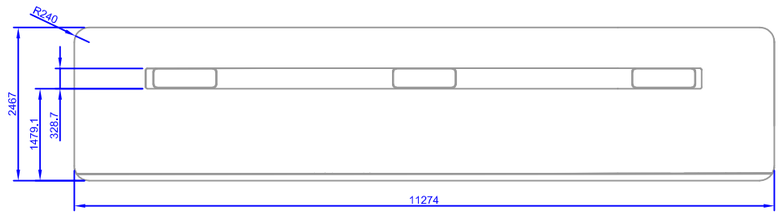
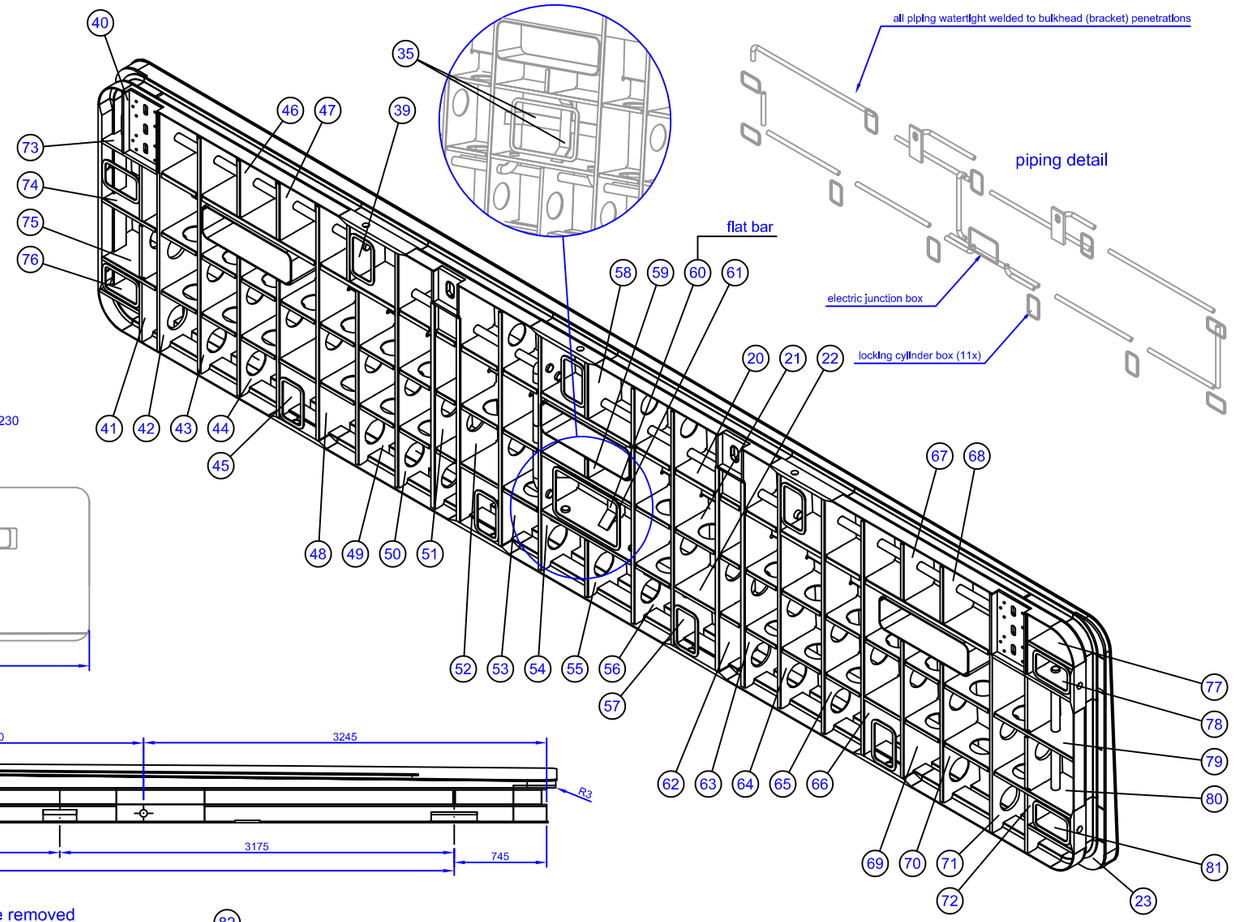
part nr	object	nr	dimensions	mat. specification	corr. dwg
1	inside (closing) plate	1	10mm	Al. 6082T6	02a
2	hull plate	1	10mm	Al. 6082T6	02a
3	lower hull plate	1	10mm	Al. 6082T6	02a
4	lower hull plate	1	10mm	Al. 6082T6	02a
5-14	locking fundation plate	10	55x270mm (length varies)	Al. 6082T6	02c
15	tube	15	Ø70x5 (length varies)	Al. 6082T6	-
16	gutter (milled)	1	55x148 (length varies)	Al. 6082T6	02c
17	corner part gutter (lathed)	4	Ø536x148	Al. 6082T6	02c
18	coaming (junction box)	1	760x490x10	Al. 6082T6	02b
19	coaming (locking box)	1	270x420x10	Al. 6082T6	02b
20	longitudonal frame	1	t=20mm	Al. 6082T6	02b
21-22	longitudonal frames	1	t=10mm	Al. 6082T6	02b
23	inside plate	1	20mm	Al. 6082T6	02a
24	portlight surrounding plate	1	380x254 t=10mm	Al. 6082T6	-
25	glass line inner plate	1	10mm	Al. 6082T6	02b
26	glass line inner plate under	1	10mm	Al. 6082T6	02b
27	hinge fundation plate	2	270x660x40	Al. 6082T6	02c
28	flat bar	2	55x20mm L=270mm	Al. 6082T6	02c
29	hinge fundation plate	2	370x570x20	Al. 6082T6	02c
30	hinge fundation plate	2	370x600x20	Al. 6082T6	02c
31	bolting plate	2	see DWG	ss14462 (duplex)	02d
32	bush	8	Ø25x30	Delrin	02d
33	bolt	8	M8x60	A4-80	-
34	reinforcements bracket	1	10mm	Al. 6082T6	02b
35	flanges	1	100x10 L=see dwg	Al. 6082T6	-
36	reinforcements plate	2	590x180x25	Al. 6082T6	02c
37	slot weld flat bar	2	50x15 L=590	Al. 6082T6	02c
39-72	transferse frames	1		Al. 6082T6	02b
73-81	longitudonal (end) plates	1		Al. 6082T6	02b
82-100	reinforcements brackets	1		Al. 6082T6	02g

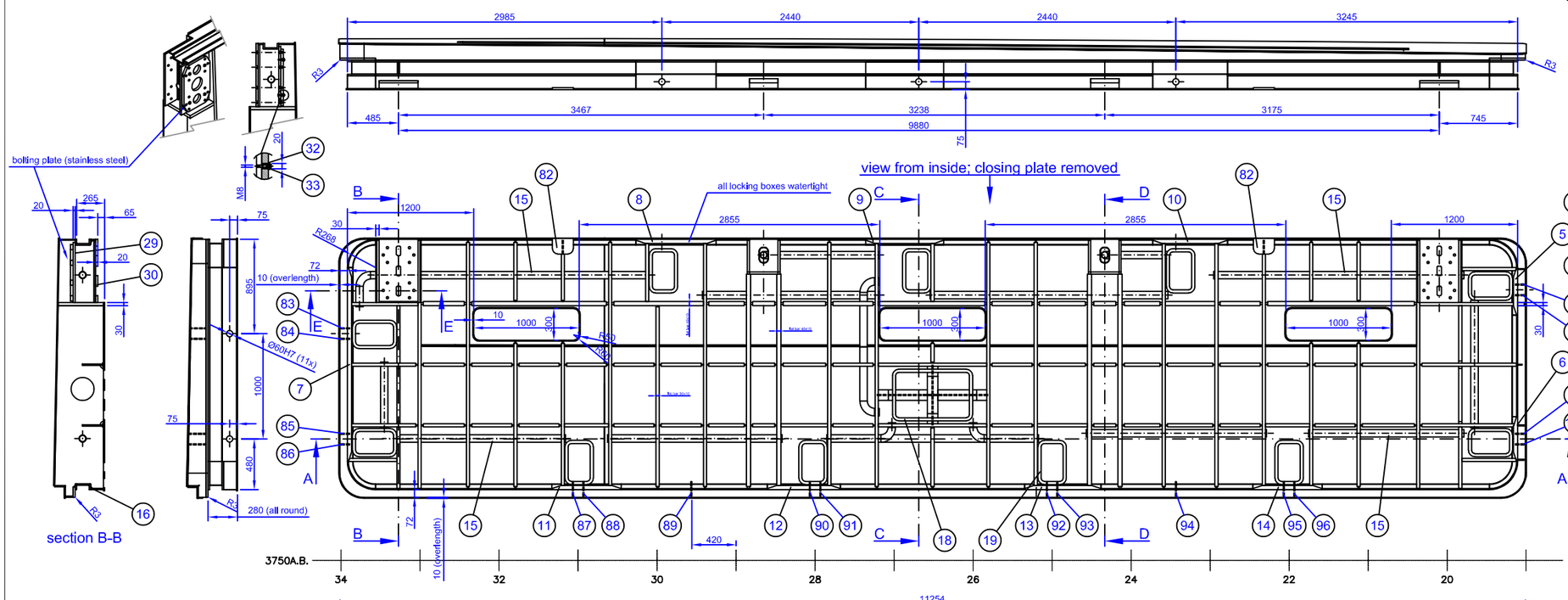
note: only main plates are indicated in the parts list

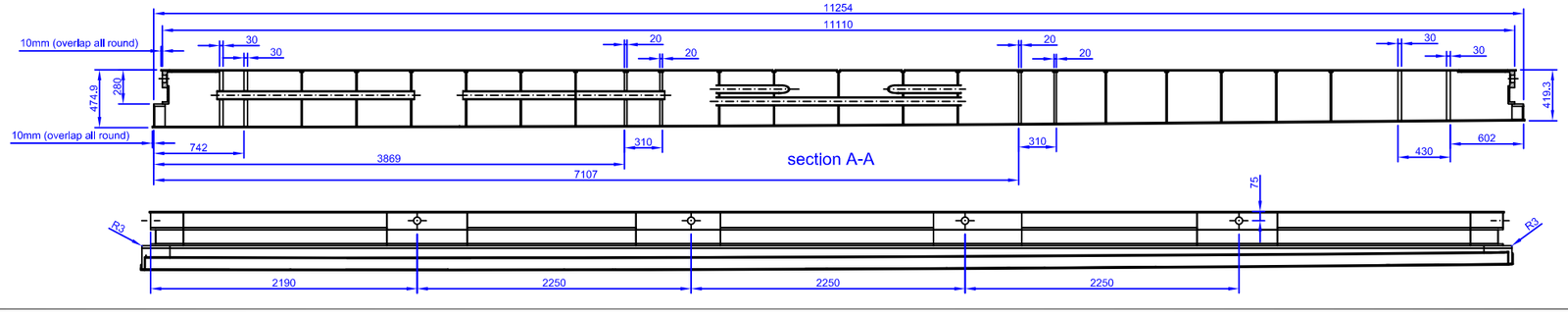




outside view (scale 1:50)







portside; mirrored

note: all welds to surveyors satisfaction and min. 4mm and unless mentioned otherwise

notes:

starboard

project: PROJECT

subject: SUBJECT

drawn: | checked: | client: | 2ME proj. no.:

code: | client proj. no.:

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date: | scale: | drw. no: | rev. | sht.

revision | description | initials

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